Break it, or Lose it: Thermal Bridging in Building Envelopes

NESEA BuildingEnergy 16

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# INTRODUCTION │ Learning Objectives

- 1. Learn the significance that thermal bridges can have on decreasing the design intended R-value in commercial building facades.
- 2. Will know common problems areas in the thermal performance of building envelopes which can be used to identify potential problems in future designs.
- 3. Learn a methodology for evaluating thermal bridges through thermal imaging that can be used to evaluate building during and after construction.
- 4. Will learn the limitations of current processes for evaluating heat flows through building envelopes and an easily applied simulation technique to correctly evaluate it.

# INTRODUCTION │ Building's Environmental Impact



#### **U.S. Energy Consumption by Sector**

Source: @2010 2030, Inc. / Architecture 2030. All Rights Reserved. Data Source: U.S. Energy Information Administration (2009).

#### **U.S. Electricity Consumption by Sector**

Source: @2011 2030, Inc. / Architecture 2030. All Rights Reserved. Data Source. U.S. Energy Information Administration (2011).

# INTRODUCTION │ Architect's Influence on Energy Usage



**70%**

of commercial building's energy is impacted by the design of the envelope

# INTRODUCTION │ Envelope's Impact on Energy



# INTRODUCTION │ Heat Flow Basics

# **Modes of Heat Transfer:**

- Conduction
- Convection
- Radiation



INTRODUCTION │ Heat Flow Basics

# **Heat flow through the building envelope (Q)**

 $Q = A \times U \times \Delta T$ (in Btu/hr or W)

 $A = area of surface$ ∆T = difference in temperature between inside & out  $U =$  heat transfer coefficient

INTRODUCTION │ Heat Flow Basics

• **R-value** – measure of thermal resistance - h·ft<sup>2</sup>· F/Btu or m<sup>2</sup>·°K/W

(bigger the better)

• **U-value** – heat transfer coefficient; measure of how well the building conducts heat - Btu/h-ft<sup>2</sup>·°F or W/m<sup>2</sup>·°K (smaller the better)

*temperature difference heat transfer per unit area material width material conduct R*  $U = \frac{1}{R} = \frac{m \mu \epsilon \mu u}{r^2} =$ 1 material conduct.

# INTRODUCTION │ Thermal Bridges

How we think about it in design:



**1D Heat Flow**

# INTRODUCTION │ Thermal Bridges

How we think about it in design:



**1D Heat Flow**

How it is in reality:



**2D & 3D Heat Flow**

# INTRODUCTION │ Historic Envelopes





Monadnock Building in Chicago, IL

# INTRODUCTION │ Modern Envelopes



# INTRODUCTION │ Modern Envelopes



# INTRODUCTION │ Code Requirements

• Specify Minimum R-values

#### **From ASHRAE 90.1-2007**

TABLE 5.5-5 Building Envelope Requirements For Climate Zone 5 (A, B, C)\*

<b>Opaque Elements</b>	<b>Nonresidential</b>		<b>Residential</b>		<b>Semiheated</b>	
	<b>Assembly</b> <b>Maximum</b>	<b>Insulation</b> Min. R-Value	<b>Assembly</b> <b>Maximum</b>	<b>Insulation</b> Min. R-Value	<b>Assembly</b> <b>Maximum</b>	<b>Insulation</b> Min. R-Value
Roofs						
<b>Insulation Entirely above Deck</b>	$U - 0.048$	R-20.0 c.i.	$U - 0.048$	R-20.0 c.i.	$U-0.119$	R-7.6 c.i.
<b>Metal Building</b>	$U - 0.065$	$R-19.0$	$U - 0.065$	$R-19.0$	$U-0.097$	$R-10.0$
Attic and Other	$U-0.027$	$R-38.0$	$U-0.027$	$R - 38.0$	$U - 0.053$	$R-19.0$
Walls, Above-Grade						
<b>Mass</b>	$U-0.090$	R-11.4 c.i.	$U - 0.080$	R-13.3 c.i.	$U-0.151^a$	$R-5.7$ c.i. <sup>a</sup>
<b>Metal Building</b>	$U-0.113$	$R-13.0$	$U - 0.057$	$R-13.0 + R-13.0$	$U-0.123$	$R-11.0$
Steel-Framed	$U - 0.064$	$R - 13.0 + R - 7.5$ c.i.	$U - 0.064$	$R-13.0 + R-7.5$ c.i.	$U - 0.124$	$R-13.0$
Wood-Framed and Other	$U - 0.064$	$R-13.0 + R-3.8$ c.i. i	$U-0.051$	$R-13.0 + R-7.5$ c.i.	$U - 0.089$	$R-13.0$
Walls, Below-Grade						
<b>Below-Grade Wall</b>	$C-0.119$	$R-7.5$ c.i.	$C-0.119$	$R-7.5$ c.i.	$C-1.140$	<b>NR</b>
Floors						
Mass	$U - 0.074$	$R-10.4$ c.i.	$U - 0.064$	R-12.5 c.i.	$U-0.137$	$R-4.2$ c.i.
Steel-Joist	$U - 0.038$	$R - 30.0$	$U-0.038$	$R - 30.0$	$U-0.052$	$R-19.0$
Wood-Framed and Other	$U-0.033$	$R - 30.0$	$U - 0.033$	$R - 30.0$	$U - 0.051$	$R-19.0$

# INTRODUCTION │ Code Requirements

• **Continuous insulation** – insulation that is continuous across all structural members without thermal bridges other than fasteners and service openings.

# INTRODUCTION │ Code Requirements

- **Continuous insulation**  insulation that is continuous across all structural members without thermal bridges other than fasteners and service openings.
- Structural Members IE studs, Z-girts, clips
- Fasteners IE screws & nails

**How many facades meet these requirements?**

# HYPOTHESIS | Survey

**What is the impact on the R-value of thermal bridges in commercial assemblies?**



**Perceived Reduction in R-value from Thermal Bridges**

# HYPOTHESIS | Existing Literature

#### **What is the impact on the R-value of thermal bridges in commercial assemblies?**

• Very little literature exists, but those that do suggest they can have a significant impact

















#### HYPOTHESIS │ Decrease in R-value's Impact on Energy



Energy Model Based on DOE Benchmark Model for Large Office Building Updated to High Performance Building (ASHRAE 90.1-2010)

# HYPOTHESIS │ Hypothesis

**Thermal bridges have a big impact on the thermal performance of our facades. Changing how we design our envelope will have a biggest impact in improving their thermal performance.**

- Quantify how walls are really performing and understand the impact of thermal bridges
- Identify if any observed decreases in thermal performance is resultant from design decisions or construction practices
- Identify good (and bad) design details for thermal performance



### RESEARCH PROCESS │ Baseline R-Value

• Manual calculation based on design - Doesn't account for thermal bridges and is viewed as "best case scenario"



 $R$ -value = 14.82



#### RESEARCH PROCESS │ Observed Performance

- Use thermal imaging camera to document actual performance in 15 buildings
- Creates color infrared image of surface temperature



### RESEARCH PROCESS │ Observed Performance

- Calculate R-value from thermal images
- Calculation based on difference between wall surface and inside air temperature, inside surface and radiant temperature, and inside surface and exterior temperature.
- Need to also find out:
	- Outside Air Temperature
	- Inside Air Temperature
	- Inside Radiant Temperature





# RESEARCH PROCESS | Limitation of Thermal Image

- R-value only of designated area
- Calculated only from interior
- Doesn't work on glass because it is a specular reflector
- Can only take images in winter (in the northeast) when there is a larger temperature difference between interior & exterior



- Use THERM 2D heat flow simulation program to match model with image to better understand what is causing decrease in R-value
- Validated model allows for testing of alternative designs
- Provides results of U-value along specified surface, surface temperatures and images of temperature gradient through model







#### How to make a 2D program simulate a 3D world:

#### Measured **Parallel Path Isothermal Planes** Averaged  $\rm ^{\circ}C$  $\rm ^{\circ}C$ % Different  $\rm ^{\circ}C$ % Different  $\rm ^{\circ}C$ % Different Nylon, 229mm 12.4 11.5  $-7.3%$ 11.5  $-7.3%$ 11.5  $-7.3%$ Stainless, 457mm 11.0 10.5  $-0.9\%$ 11.3  $+2.7%$  $-4.5\%$ 10.9 Stainless, 305mm 10.8  $+3.7%$ 10.1  $-6.5\%$ 10.7  $-0.9\%$ 11.2 Stainless, 229mm 10.7 9.8 11.1  $+3.7%$  $-8.4\%$ 10.5  $-1.9\%$ Stainless, 152mm 10.5 10.9  $+3.8%$ 9.2  $-12.4%$ 10.1  $-3.8%$ Stainless, 76mm 9.4 7.9  $-3.2\%$ 10.3  $+9.6%$  $-16.0\%$ 9.1 Steel, 229mm  $+26.1%$ 7.7  $+6.8%$ 8.8 11.1  $-12.5%$ 9.4  $\pm 8.1\%$  $± 3.5%$  $-9.7\%$ Average

#### Table 22: Average Surface Temperature Results Comparision (Griffith 1997)

Parallel Path Method

– Weighted average of 2 simulations

 $U_P = F_B * U_B + F_N * U_N$ 

Whereas,  $U_P = U$ -value parallel path

 $F_B$  = Fraction of bridging element

 $U_B = U$ -value from THERM with bridging element

 $F_N$  = Fraction of clear wall

 $U_N = U$ -value from THERM of clear wall

Isothermal Planes Method

– 1 simulation with a weighted average of the conductivities

 $k_{\text{eff}} = F_B * k_B + F_N * k_N$ 

Whereas,  $U_I = U$ -value from THERM using isothermal planes method

 $k_B$  = effective conductivity

 $k_B$  = conductivity of bridging element

 $k_N$  = conductivity of non-bridging element
### RESEARCH PROCESS │ Identified Commonalities

- Identified 16 common areas for further investigation
- Cladding Support Systems
	- Existing building façade renovations
	- Masonry wall systems
	- Metal panel wall systems
	- Curtain wall systems
	- Rain screens wall systems



### RESEARCH PROCESS │ Identified Commonalities

- Identified 16 common areas for further investigation
- Transitions and Penetrations
	- Transitions between new and existing facades
	- Transitions between different wall systems
	- Transition between windows and walls
	- Foundation to wall transitions
	- Roof to wall transitions
	- Roof parapets
	- Soffits
	- Roof penetrations
	- Seismic & movement joints
	- Louver openings







**Building 1- studs directly attached to existing wall resulting in a decrease of 59% of baseline R-value**



**Building 1- studs directly attached to existing wall resulting in a decrease of 59% of baseline R-value**



**Building 2- studs pulled 1" back from existing wall results in a decrease of 16% of baseline R-value**



**Building 2- studs pulled 1" back from existing wall results in a decrease of 16% of baseline R-value**



**Building 3- studs separated from insulation resulted in a decrease of 2% of baseline R-value**



**Building 3- studs separated from insulation resulted in a decrease of 2% of baseline R-value**









- Main areas of thermal bridging:
	- Brick ties (one every 2.67 square feet)
	- Shelf angle



**CMU Back Up Wall with 2" Rigid Insulation**

**Stud Back Up Wall with 2" Rigid Insulation**

**Stud Back Up Wall with 3" Mineral Wool insulation**

















$$
\mathsf{R}\text{-6.5}
$$





**Screw On (S) Posities Barrel (B)** 

**Eye and Pintle**



**Thermal Brick Tie (T)**

















**R-16.0**





#### **Discontinuous Galvanized Shelf Angle Discontinuous Stainless Steel Shelf Angle**



**Traditional Masonry Wall with Galvanized Barrel Ties and a Continuous Galvanized Shelf Angle**



**Improved Masonry Wall with Stainless Steel Screw Ties and a Discontinuous Stainless Steel Shelf Angle**







#### **Horizontal Z-Girt Supports**













### **Clip Supports**











#### **Vertical Z-Girt Supports**





























**Examples of existing thermally broken products on the market**





**R-16.8**



**Examples of existing thermally broken products on the market**



**R-21.4**

**Examples of existing thermally broken products on the market**





# RESEARCH FINDINGS | Curtain Walls





### RESEARCH FINDINGS │ Curtain Walls







**Baseline R-Value: 20.4 Observed R-Value: 5.8**







**Baseline R-Value: 20.4 Simulated R-Value: 6.2**

### RESEARCH FINDINGS │ Curtain Walls







**Baseline R-Value: 14.2 Observed R-Value: 6.2**



# RESEARCH FINDINGS | Curtain Walls



**Wrapped Mullion**
# RESEARCH FINDINGS | Curtain Walls



# RESEARCH FINDINGS | Curtain Walls



# RESEARCH FINDINGS │ Curtain Walls

#### **Glazed in Spandrel Panel**



**Baseline R-Value: 10.6**

# RESEARCH FINDINGS │ Curtain Walls

#### **Glazed in Spandrel Panel**





**Baseline R-Value: 10.6 Simulated R-Value: 8.1**

# RESEARCH FINDINGS │ Curtain Walls

z.

#### **Glazed in Spandrel Panel**





**Baseline R-Value: 21.2 Simulated R-Value: 15.1**







#### **Uninsulated Panel with Back Up Insulation**

**2" Insulated Panel 3" Insulated Panel**



**R-6.0 C** ■ *N* **9<sup>%</sup> a** ) **R-18.7 C** ■ 3<sup>9</sup>% a ) R-6.8

**Uninsulated Panel with Back Up Insulation**

**2" Insulated Panel 3" Insulated Panel**













# RESEARCH FINDINGS | Window Openings







**Inline Recessed Proud**

#### RESEARCH FINDINGS │ Window Openings – Thermal Barrier



**Aligned Recessed Proud**

#### RESEARCH FINDINGS │ Window Openings – Flanking Loss



**Aligned Recessed Proud**

#### RESEARCH FINDINGS │ Window Openings – Structural Support



**Aligned Recessed Proud**

#### RESEARCH FINDINGS │ Window Openings – Structural Support



#### RESEARCH FINDINGS │ Window Openings – Inline Relationship



**Window Head Window Sill Window Jamb**

**Baseline R-Value: 13.86**

### RESEARCH FINDINGS | Window Openings – Inline Relationship





**Window Jamb Window Jamb**



**R-7.50**

#### RESEARCH FINDINGS | Window Openings – Inline Relationship











**Window Head Window Sill Window Jamb**





#### RESEARCH FINDINGS │ Window Openings – Recessed Relationship



**Window Head Window Sill Window Jamb**

**Baseline R-Value: 15.39**

# RESEARCH FINDINGS | Window Openings – Recessed Relationship





**Window Jamb Window Jamb**



**R-6.58**

# RESEARCH FINDINGS | Window Openings – Recessed Relationship



#### RESEARCH FINDINGS │ Window Openings – Proud Relationship



**Window Head Window Sill Window Jamb**

**Calculated Clear Wall R-Value: 18.78**

# RESEARCH FINDINGS │ Window Openings – Proud Relationship



**Window Sill Window Sill**





### RESEARCH FINDINGS │ Window Openings – Proud Relationship



### RESEARCH FINDINGS │ Window Openings – Aligned





**Window Jamb Window Jamb**



**Baseline R-Value: 20.93**



#### **Exterior Insulation Interior Insulation Exterior Insulation**











**Simulated R-Value: 8.39**



**Baseline R-Value: 14.01**



**Simulated R-Value: 6.1**



**Baseline R-Value: 13.74**

#### **As-Built Condition**



**Simulated R-Value: 4.10**

**Baseline R-Value: 13.38**



**Simulated R-Value: 8.59**





Thermally Improved Option B

**Simulated R-Value: 9.82**



**Baseline R-Value: 13.38**

# RESEARCH FINDINGS | Roof Parapets





# RESEARCH FINDINGS | Parapets



R-15.33 Insulating beneath parapet

R-13.42 Insulating around 1'-3" tall parapet

R-12.25 Insulating around 2'-6" tall parapet

R-11.27 Insulating around 5'-0" tall parapet

**as the height increases, the R-value decreases**

# RESEARCH FINDINGS | Parapets

As-Built Condition



**Simulated R-Value: 8.57**



**Baseline R-Value: 22.34**

# RESEARCH FINDINGS | Parapets

Thermally Improved Condition



**Simulated R-Value: 10.65**



**Baseline R-Value: 22.34**

# CONCLUSION │ Full Report

• Report available on Payette's website

> Projects Research @ Payette Thermal Performance of Façades



Final Report | May 2014


## CONCLUSION │ Observations

- Thermal bridges are significantly decreasing the thermal performance of our building envelopes
- There are numerous thermal bridges all over our buildings
- Careful detailing and attention to the issue can improve their performance
- More awareness and education is needed on the sources of thermal bridges in our details
- We should shift the dialog from the R-value of insulation to the performance as R-value of assembly
- CONTINUITY of insulation barrier key to good thermal performance



## **Questions?**

## INTERACTIVE WORKSHOP │ Finding Solutions to Thermal Bridges

- Break into Groups (20 Minutes)
	- Review your typical building envelope detail
	- Identify the thermal break(s)
	- **Develop** your own solution(s)
- Share you Findings and Proposed Solutions (10 Minutes)

- 1) Transitions Between Systems
- 2) Soffits
- 3) Roof to Wall Transitions
- 4) Roof Penetrations / Seismic Joints
- 5) Louvers
- 6) Exist. Bldg. Slab & Beam Conx.